

Work Order ID 54269

December 7, 2009 12:40:47 PM



Page 1

Item ID: D350-636-107A

Accept



Setup Start



Revision ID:

Stop



Item Name: Fwd Cable Guard Installation

Start Date: 12/07/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/07/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9457

A

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-636-107A/ DSI9457
CHG001

809/10/07

John BG 09/12/07

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

REMOVE FROM STOCK
1 X D350-636-107 B 5764
DISASSEMBLE TO MAKE
1X D350-636-107A
(REMOVE 1 X D3927-3 & 1 X BLBS-020 AND RETURN TO STOCK)

9/12/07

DS

Work Order ID 54269

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Page 2

Item ID: D350-636-107A

Accept



Setup Start



Revision ID:

Stop



Item Name: Fwd Cable Guard Installation

Start Date: 12/07/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/07/09 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

⇒ S 09/12/07



QC

Memo

0.00

Quality Control

130

0.00



Packaging

Memo

0.00

Packaging

REPACKAGE PER PPP D3550-636-107A/ DSI9457
USING NEW B/N, NEW LABELS REQ'D

CHG 001

Rev A

9/12/07 10 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/07
mf
09-12-07

Picklist Print

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Page 1

Work Order ID: 54269

Parent Item: D350-636-107A

Parent Item Name: Fwd Cable Guard Installation


Comments:

Start Date: 12/07/09

Required Date: 12/07/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
BLBS-020  Pip Pin		Purchased	No				Each	6.0000	1.0000	9/12/07	SP	

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

6

105000

6

Each

4.0000

1.0000

1 SP

9/12/07

SP

D350-636-107

Manufactured

No



Cable Guard Installation

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG

4

51964

4

Each

4.0000

1.0000

1 SP

9/12/07

SP

D3927-3

Manufactured

No



Guard

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

52297

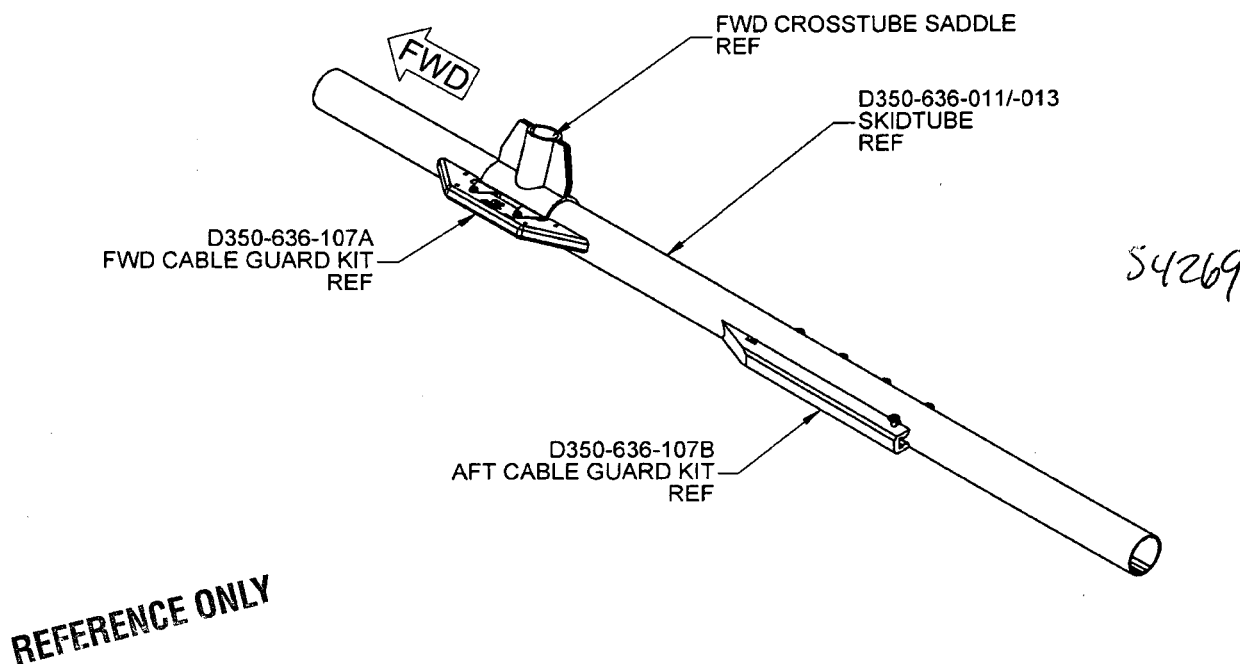
4

51968

SP

PARTS LIST

QTY. -107	QTY. -107A	QTY. -107B	PART NUMBER	DESCRIPTION
X			D350-636-107	CABLE GUARD KIT
1	X		D350-636-107A	FORWARD CABLE GUARD KIT
1		X	D350-636-107B	AFT CABLE GUARD KIT
	1		D3927-1	FORWARD CABLE GUARD
	1		D3927-3	AFT CABLE GUARD
	2		D3928-1	BRACKET
	2		AN4-14A	BOLT
		1	BLBS-020	PIP PIN
	2		MS21042L4	NUT
	4		NAS1149D0463J	WASHER



REFERENCE ONLY

FIGURE 1: D350-636-107 CABLE GUARD KIT

DESIGN		DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9457	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		CABLE GUARD KITS	NTS
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